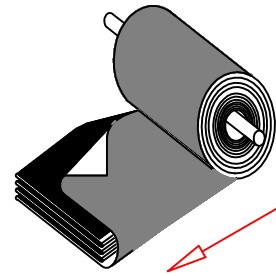
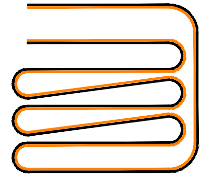


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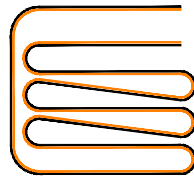
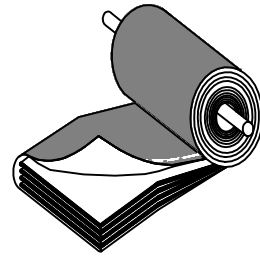


THESE INSTRUCTIONS ARE FOR UNROLLING FROM THE BOTTOM OF THE ROLL



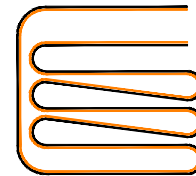
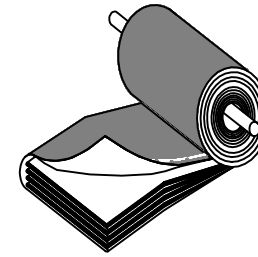
PIECE 1

← UNFOLD



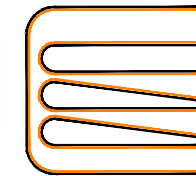
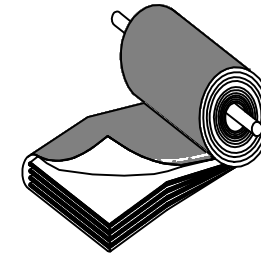
PIECE 2

UNFOLD →



PIECE 3

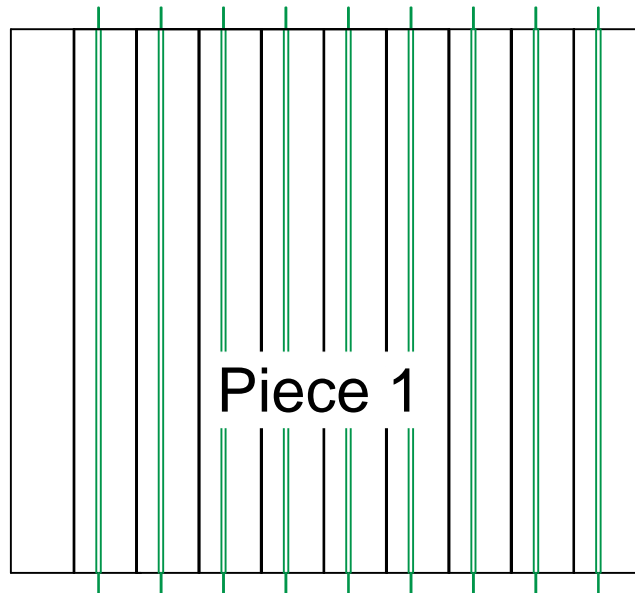
UNFOLD →



PIECE 4

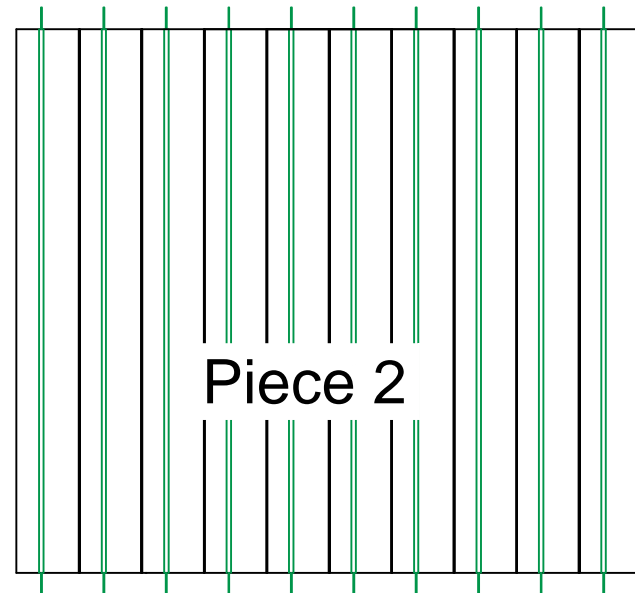
UNFOLD →

BUNKER STARTING END



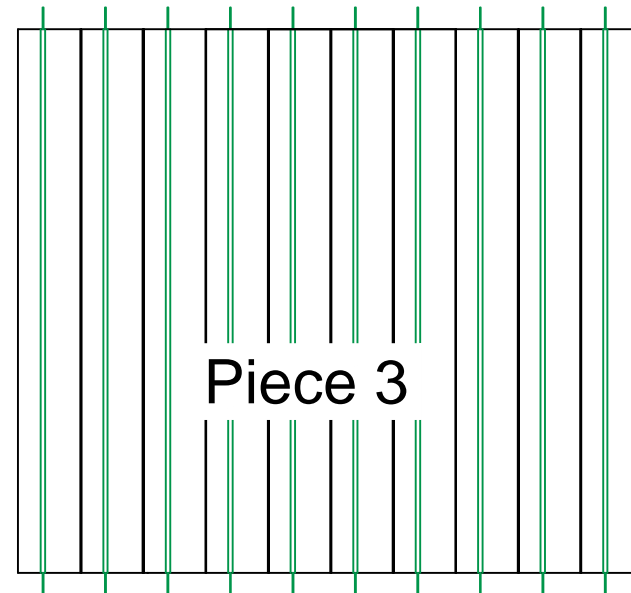
Piece 1

PULL PIECE 2 FROM ROLL
PULL PIECE 1 FROM ROLL



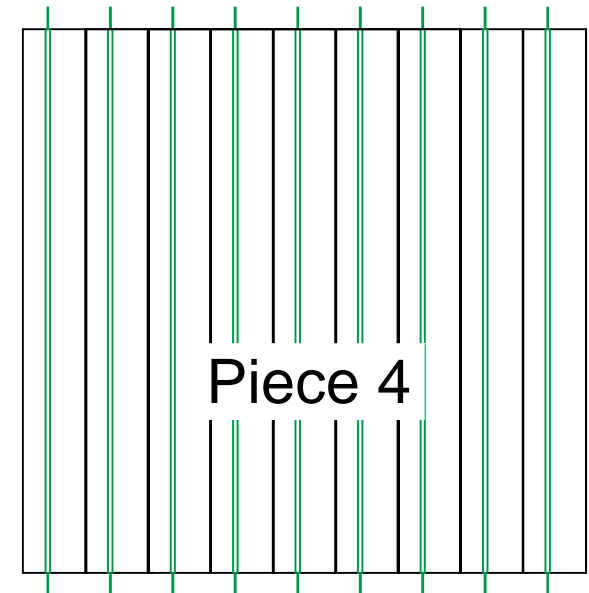
Piece 2

PULL PIECE 3 FROM ROLL



Piece 3

PULL PIECE 4 FROM ROLL



Piece 4

CONTINUED ON NEXT PAGE

DEPLOYMENT INSTRUCTIONS;

1. PULL PIECE 1 & 2 ACROSS THE GRAIN PILE ABOUT 1/7 OF THE WAY FROM THE STARTING END
2. SEW PANELS AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
3. WHILE HOLDING PIECE 2, UNFOLD PIECE 1 TO THE STARING END OF THE BUNKER
4. UNFOLD PIECE 2
5. UNROLL PIECE 3 ACROSS PILE
6. SEW PIECE 2 AND 3 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
7. UNROLL PIECE 4
8. SEW PIECE 3 AND 4 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
9. UNFOLD PIECE 4

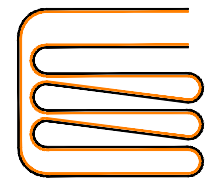
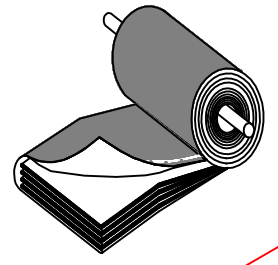
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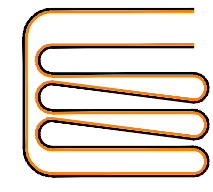
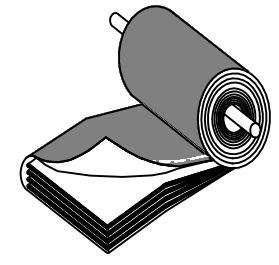
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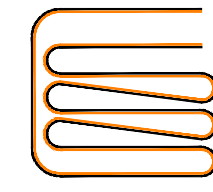
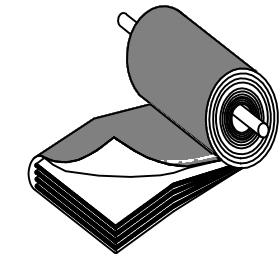


PIECE 5

THESE INSTRUCTIONS
ARE FOR UNROLLING FROM
THE BOTTOM OF THE ROLL



PIECE 6



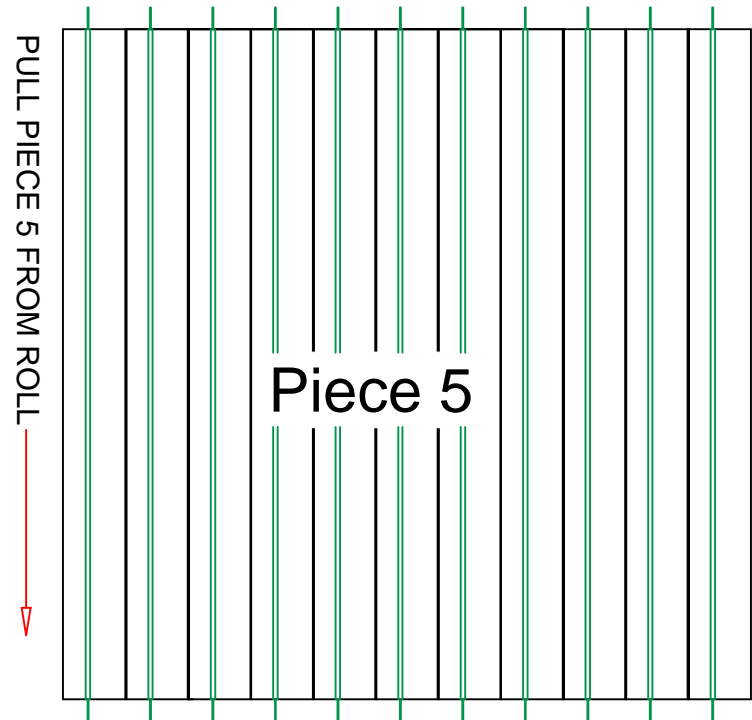
PIECE 7

UNFOLD →

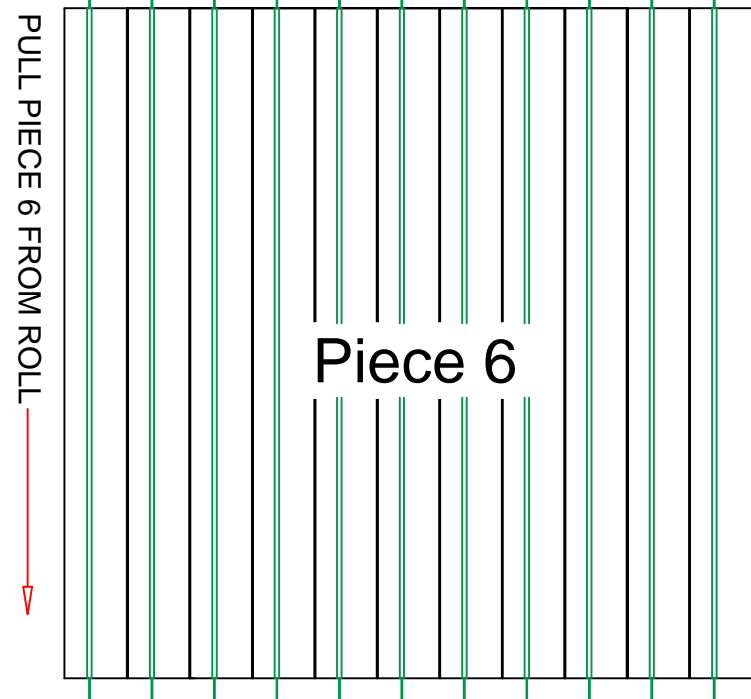
UNFOLD →

UNFOLD →

CONTINUED FROM PREVIOUS PAGE



Piece 5



Piece 6



Piece 7

BUNKER FINISHING END

- DEPLOYMENT INSTRUCTIONS, CONTINUED;
10. PULL PIECE 5 ACROSS THE GRAIN PILE
 11. SEW PANELS 4 AND 5 AS SHOWN ON PAGE 3 AND 4 OF THESE INSTRUCTIONS
 12. UNFOLD PIECE 5
 13. UNROLL PIECE 6 ACROSS THE GRAIN PILE
 14. SEW PIECE 5 AND 6 TOGETHER
 15. UNFOLD PIECE 6
 16. UNROLL PIECE 7 ACROSS THE GRAIN PILE
 17. SEW PIECE 6 AND 7 TOGETHER
 18. UNFOLD PIECE 7 TO THE FINISHING END OF THE BUNKER

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		COVER TYPE			
		OVAL 7 PIECE with Strap Flip Folded Page 2 of 4			
RAVEN ENGINEERED FILMS PO BOX 5107 SIOUX FALLS, SD 57117-5107 +1 (800) 635-3456		SIZE	SALES ORDER	DRAWING NUMBER	REV
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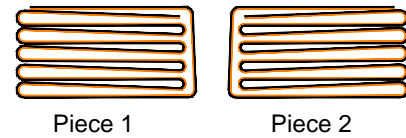


FIGURE 1

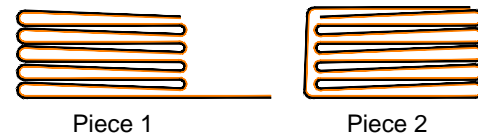


FIGURE 2

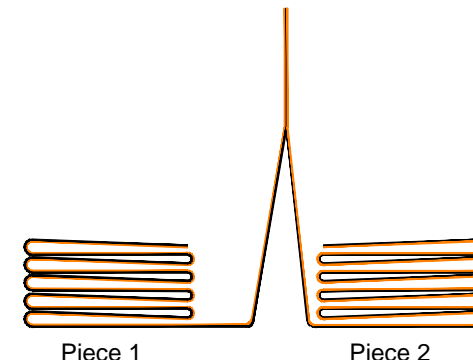


FIGURE 3

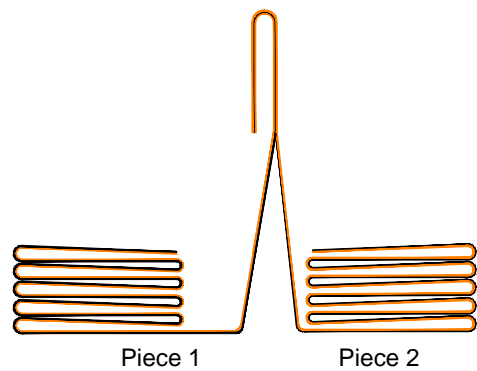


FIGURE 4

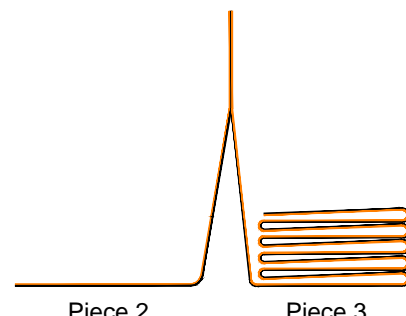


FIGURE 5

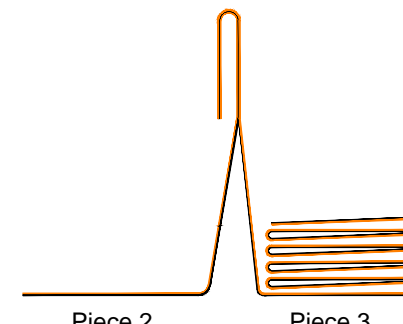

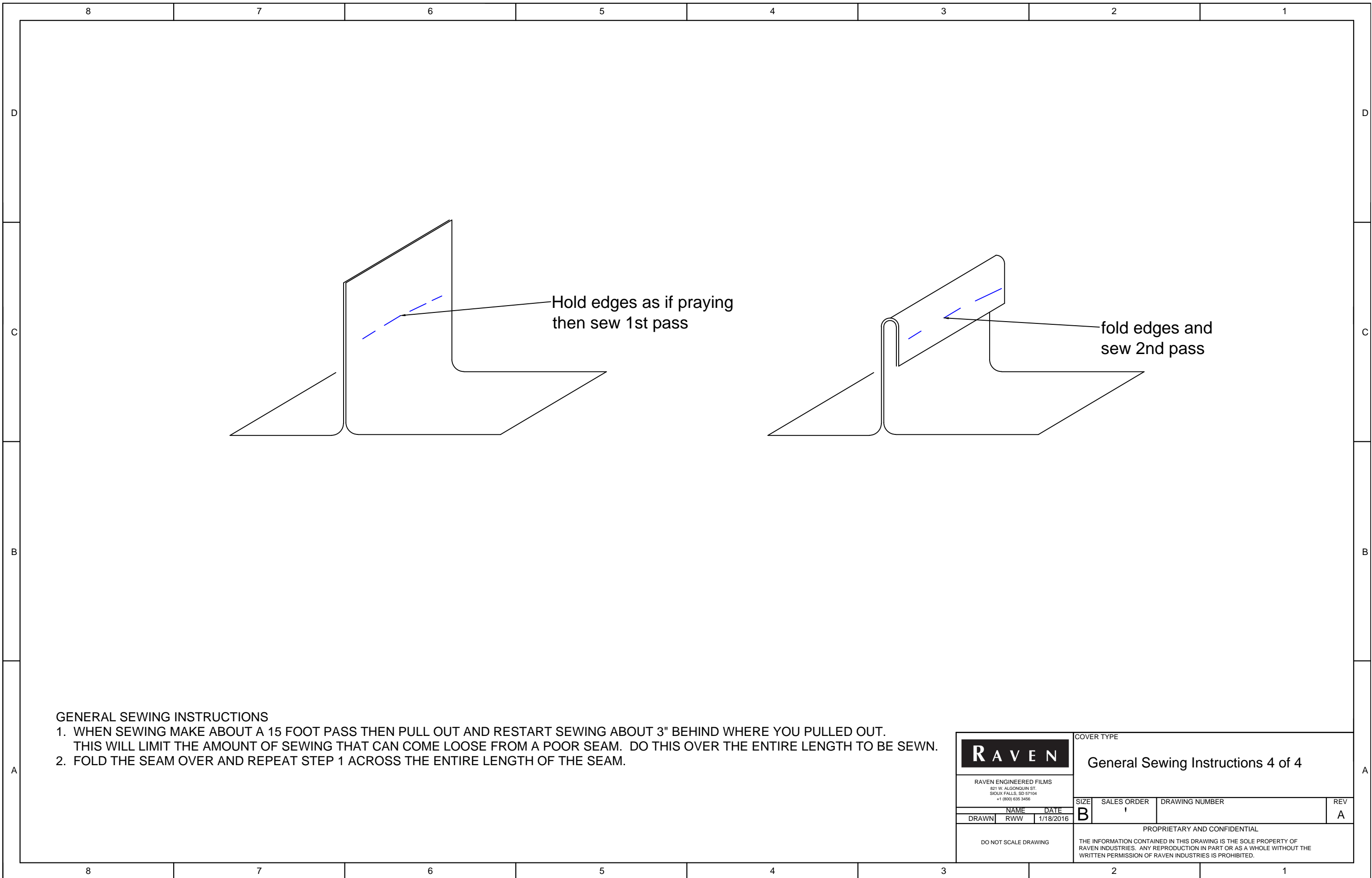


FIGURE 6

SEWING INSTRUCTIONS

1. ONCE FIRST AND SECOND PANEL ARE UNROLLED, FLIP THE TOP FOLD OF PIECE1 TOWARDS PIECE 2, (FIGURE 2)
2. LIFT UP THE FLIP FOLD OF PIECE 1 AND THE TOP PANEL OF PIECE 2 HOLDING THE PANELS TOGETHER BLACK TO BLACK, (FIGURE 3)
3. SEW ACROSS THE ENTIRE SEAM AS SHOWN IN THE GENERAL SEWING INSTRUCTIONS, (PAGE 4)
4. FOLD OVER EXISTING SEWN SEAM AND SEW A SECOND PASS AS SHOWN ON THE GENERAL SEWING INSTRUCTIONS, (FIGURE 4)
5. ONCE PIECE 3 IS UNROLLED LIFT END OF PIECE 2 AND SEW TO FLIP FOLD OF PIECE 3, BLACK TO BLACK, (FIGURE 5)
6. FOLD OVER EXISTING SEWN SEAM AND SEW A SECOND PASS AS SHOWN ON THE GENERAL SEWING INSTRUCTIONS, (FIGURE 6)
7. REPEAT STEPS 5 AND 6 FOR PIECE 4 THROUGH 7
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Hold edges as if praying
then sew 1st pass

fold edges and
sew 2nd pass

GENERAL SEWING INSTRUCTIONS

1. WHEN SEWING MAKE ABOUT A 15 FOOT PASS THEN PULL OUT AND RESTART SEWING ABOUT 3" BEHIND WHERE YOU PULLED OUT. THIS WILL LIMIT THE AMOUNT OF SEWING THAT CAN COME LOOSE FROM A POOR SEAM. DO THIS OVER THE ENTIRE LENGTH TO BE SEWN.
2. FOLD THE SEAM OVER AND REPEAT STEP 1 ACROSS THE ENTIRE LENGTH OF THE SEAM.

		COVER TYPE			
		General Sewing Instructions 4 of 4			
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