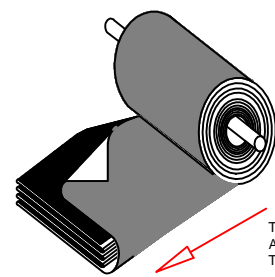
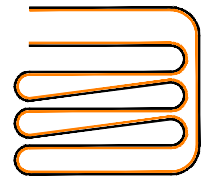
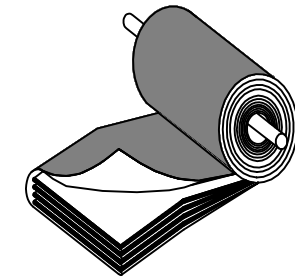
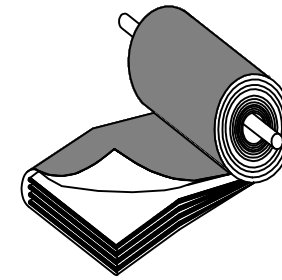
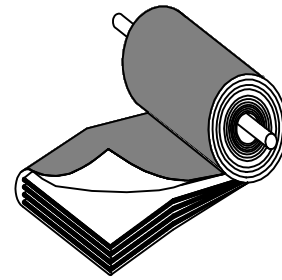
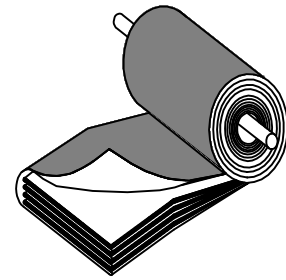


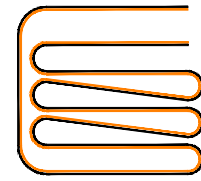
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B		REV_TITLE_BLOCK_ADD_UNROLL_DIRECTION	3/30/2016	RWW	



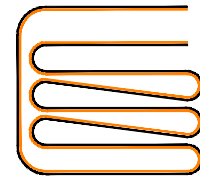
THESE INSTRUCTIONS ARE FOR UNROLLING FROM THE BOTTOM OF THE ROLL



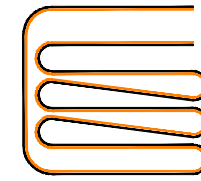
PIECE 1



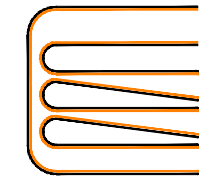
PIECE 2



PIECE 3



PIECE 4



PIECE 5

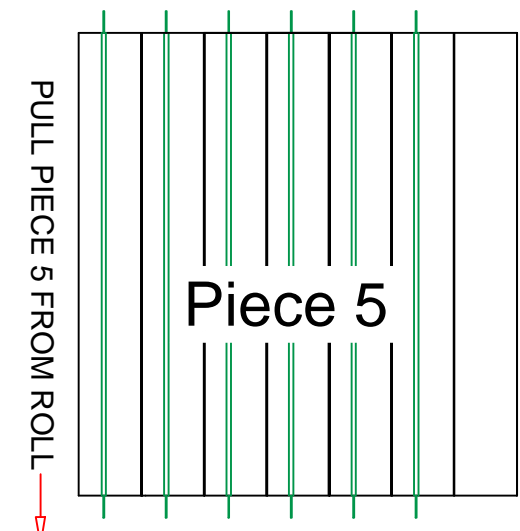
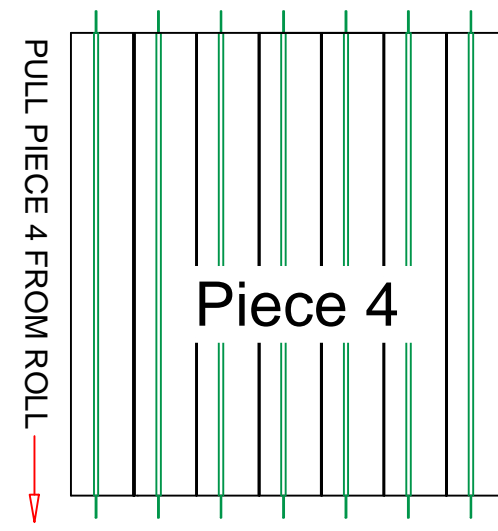
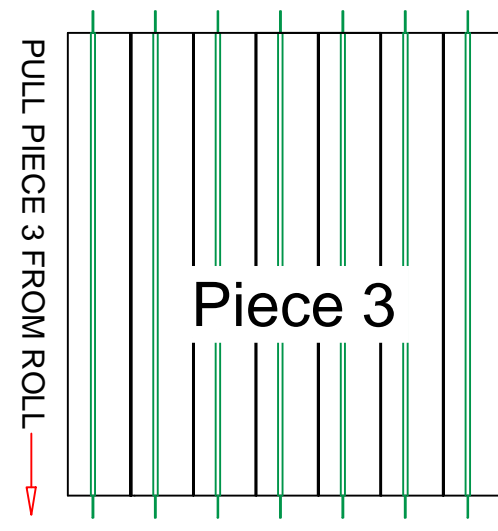
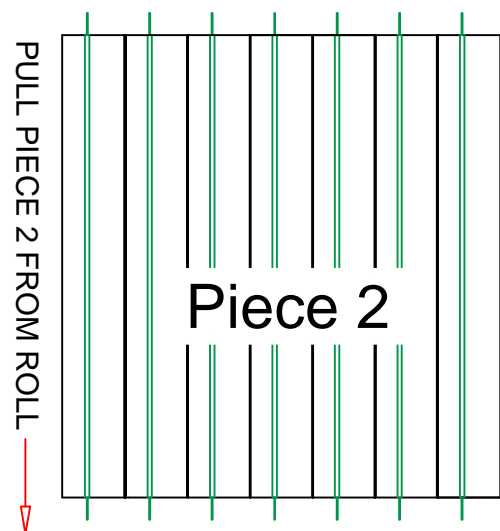
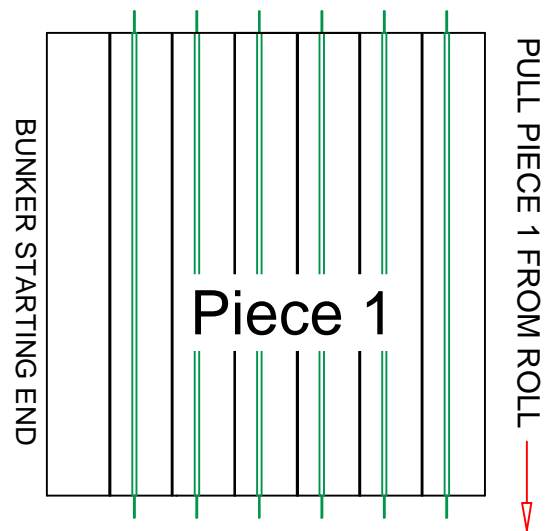
← UNFOLD

UNFOLD →

UNFOLD →

UNFOLD →

UNFOLD →



BUNKER STARTING END

BUNKER FINISHING END

DEPLOYMENT INSTRUCTIONS;

1. PULL PIECE 1 & 2 ACROSS THE GRAIN PILE ABOUT 1/4 OF THE WAY FROM THE STARTING END
2. SEW PANELS AS SHOWN ON PAGE 2 AND 3 OF THESE INSTRUCTIONS
3. WHILE HOLDING PIECE 2, UNFOLD PIECE 1 TO THE STARING END OF THE BUNKER
4. UNFOLD PIECE 2
5. UNROLL PIECE 3 ACROSS PILE
6. SEW PIECE 2 AND 3 AS SHOWN ON PAGE 2 AND 3 OF THESE INSTRUCTIONS
7. UNROLL PIECE 4 ACROSS PILE
8. SEW PIECE 3 AND 4 AS SHOWN ON PAGE 2 AND 3 OF THESE INSTRUCTIONS
7. UNFOLD PIECE 4
8. UNROLL PIECE 5 ACROSS PILE
9. SEW PIECE 4 AND 5 AS SHOWN ON PAGE 2 AND 3 OF THESE INSTRUCTIONS
10. UNFOLD PIECE 5 TO THE FINISHING END OF THE BUNKER

FOR FURTHER INSTRUCTIONS VISIT ravenefd.com/installation

		COVER TYPE	
		OVAL 5 PIECE with Straps Flip Fold	
RAVEN ENGINEERED FILMS PO BOX 5107 SIOUX FALLS, SD 57117-5107 +1 (800) 635-3456		SIZE	SALES ORDER
DRAWN: RWW DATE: 1/20/2016		B	1
DO NOT SCALE DRAWING		DRAWING NUMBER	REV
		O5STFS	B
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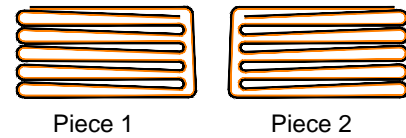


FIGURE 1

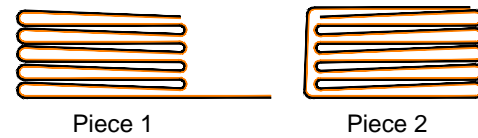


FIGURE 2

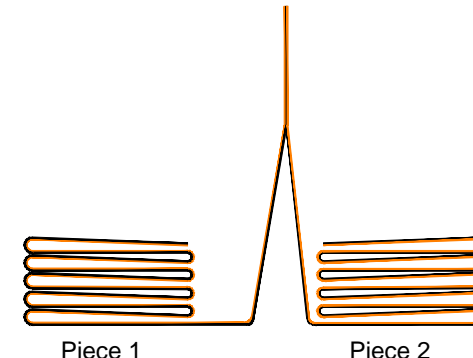


FIGURE 3

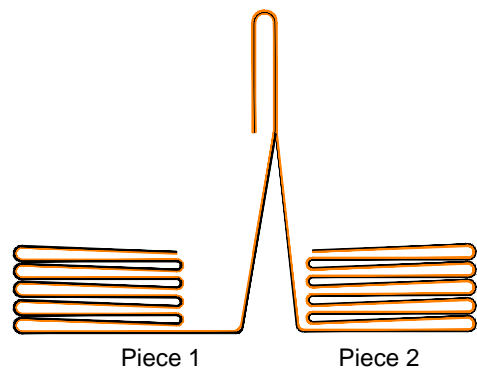


FIGURE 4

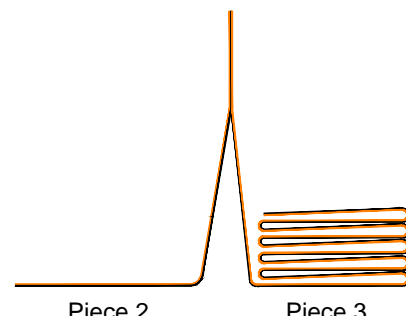


FIGURE 5

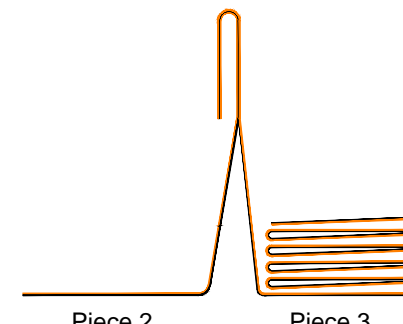


FIGURE 6

SEWING INSTRUCTIONS

1. ONCE FIRST AND SECOND PANEL ARE UNROLLED, FLIP THE TOP FOLD OF PIECE1 TOWARDS PIECE 2, (FIGURE 2)
2. LIFT UP THE FLIP FOLD OF PIECE 1 AND THE TOP PANEL OF PIECE 2 HOLDING THE PANELS TOGETHER BLACK TO BLACK, (FIGURE 3)
3. SEW ACROSS THE ENTIRE SEAM AS SHOWN IN THE GENERAL SEWING INSTRUCTIONS, (PAGE 3)
4. FOLD OVER EXISTING SEWN SEAM AND SEW A SECOND PASS AS SHOWN ON THE GENERAL SEWING INSTRUCTIONS, (FIGURE 4)
5. ONCE PIECE 3 IS UNROLLED LIFT END OF PIECE 2 AND SEW TO FLIP FOLD OF PIECE 3, BLACK TO BLACK, (FIGURE 5)
6. FOLD OVER EXISTING SEWN SEAM AND SEW A SECOND PASS AS SHOWN ON THE GENERAL SEWING INSTRUCTIONS, (FIGURE 6)
7. REPEAT STEPS 5 AND 6 FOR PIECE 4 AND 5
FOR FURTHER INSTRUCTIONS VISIT ravenefd.com/installation

	COVER TYPE		
	OVAL 5 PIECE with Straps Flip Folded		
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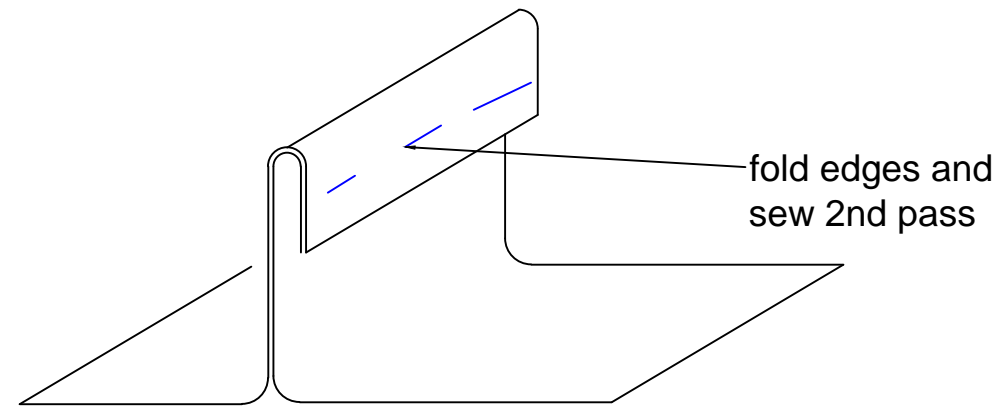
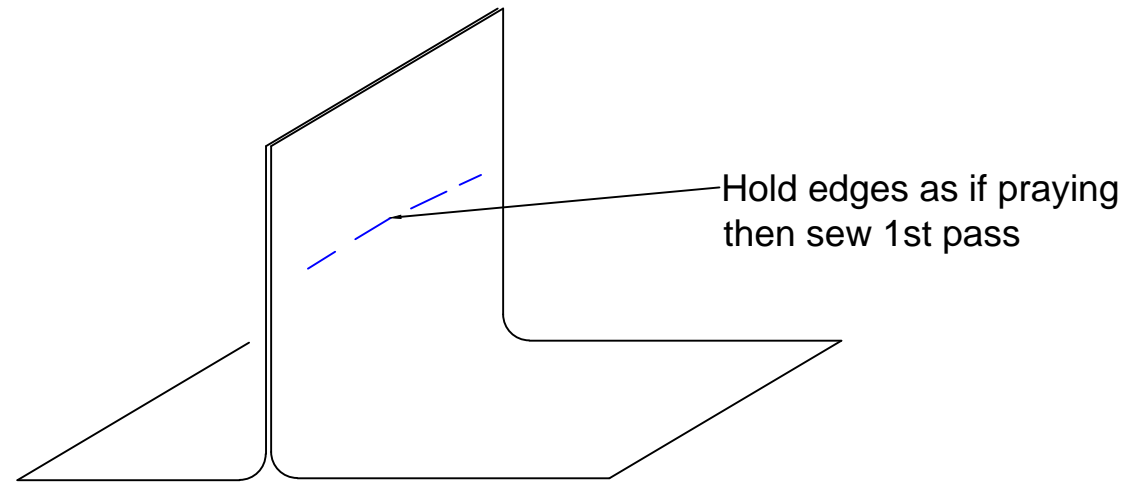
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B		REV_TITLE_BLOCK	3/28/2016	RWW	


NOTES:

XXXXX



GENERAL SEWING INSTRUCTIONS

1. WHEN SEWING MAKE ABOUT A 15 FOOT PASS THEN PULL OUT AND RESTART SEWING ABOUT 3" BEHIND WHERE YOU PULLED OUT. THIS WILL LIMIT THE AMOUNT OF SEWING THAT CAN COME LOOSE FROM A POOR SEAM. DO THIS OVER THE ENTIRE LENGTH TO BE SEWN.
2. FOLD THE SEAM OVER AND REPEAT STEP 1 ACROSS THE ENTIRE LENGTH OF THE SEAM.

 RAVEN ENGINEERED FILMS PO BOX 5107 SIOUX FALLS, SD 57117-5107 +1 (800) 635-3456	COVER TYPE			REV							
	GENERAL SEWING INSTRUCTIONS Page 3 of 3										
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NAME	DATE	SALES ORDER	DRAWING NUMBER								
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